

Material - DIN EN 12844 ZP0400 I ZP3

Standard Specification For Zinc and Zinc Alloy Castings

Group - Non-Ferrous Zinc Alloys

Sub Group - DIN EN 12844 ZP0400 I ZP3 Zinc and Zinc Alloy Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	3.700 - 4.300		
Copper	Cu %	0.100 max.		
Magnesium	Mg %	0.025 - 0.060	As-Cast	
Lead	Pb %	0.005 max.		
Cadmium	Cd %	0.005 max.		
Tin	Sn %	0.002 max.		
Iron	Fe %	0.050 max.		
Nickel	Ni %	0.020 max.		
Silicon	Si %	0.030 max.	Mechanical Properties	
Zinc	Zn %	Balance	Tensile Strength in Mpa	280 min.
-	-	-	Yield Strength in Mpa	200 min.
-	-	-	Elongation in %	10 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	83 min.
-	-	-	Impac <mark>t in Joule</mark>	57 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
Alloy A	BS	British	Casting	
ZnAl4	UNE	Spain	Ingot and Casting	
G-ZnAl4	UNI	Italy	Ingot	
ZP0400	EN	European Union	Casting	
B 240 AG40A	ASTM	USA	Casting	
ZP0400	DIN	Germany	Casting	
ZP3	AFNOR NF	France	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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